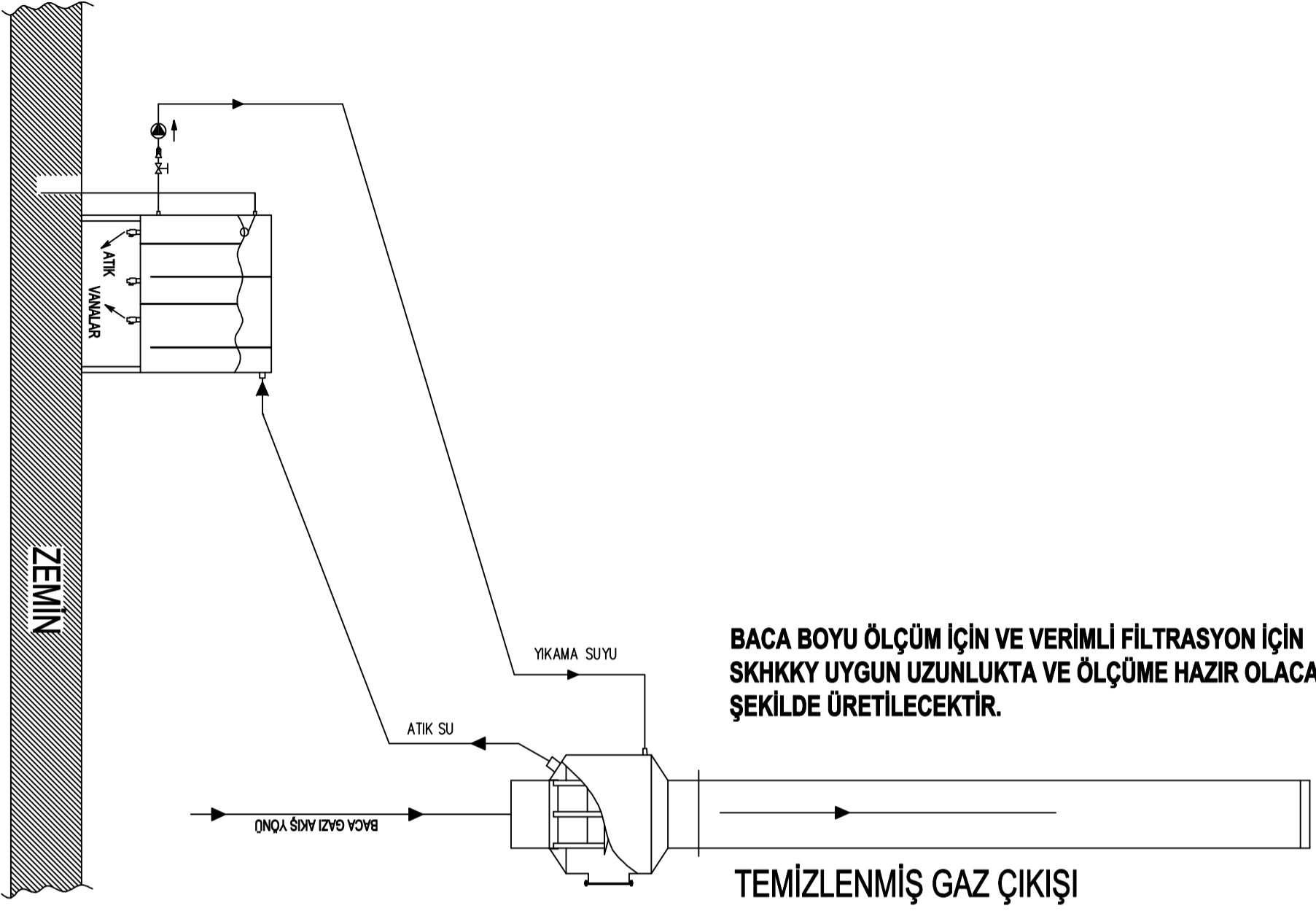


PAPER SIZE	SCALE	COLOR	1	2	3	4	5	6	7	8	9	10	12
A3	1/20	PEN	0.18	0.70	0.18	0.25	0.70	0.35	0.50	0.18	0.20	0.25	0.13



BACA BOYU ÖLÇÜM İÇİN VE VERİMLİ FİLTRASYON İÇİN SKHKKY UYGUN UZUNLUKTA VE ÖLÇÜME HAZIR OLACAK ŞEKİLDE ÜRETİLECEKTİR.

TEMİZLENMİŞ GAZ ÇIKIŞI

ADDET	PARÇA ADI (açıklamaları)		POZ NO	MALZEME ÖLÇÜ- STANDART NO(AĞIRLIK/g/Ad)
	TARİH	İSİM	İMZA	
YAPAN		A.ÇARBOĞA		
ÇİZEN		ALI ÇARBOĞA		
KONTROL ÖNMY				
ÖLÇEK	AKIŞ DİYAGRAMI			
	RESİM NO	REV. NO		
		00		



SEKİL VE KONTUR TOLERANS SEMBOLLERİ		ACISAL ÖLÇÜLERDE İZİN VERİLEN SAPMALAR		DOĞRUSAL BOYUTLARDA İZİN VERİLEN SAPMALAR (mm)		YÜZEY İŞLEM SİMGELERİ ve YÜZEY KALİTE DEĞERLERİ	
Doğrusalık	Paralellik	0-10	±0.1	±0.05	±0.05	0.05-0.1	▽▽▽
Düzlemsellik	Diklik	10-50	±0.15	±0.075	±0.075	0.075-0.15	▽▽
Dairesellik	Eğrilik	50-120	±0.2	±0.1	±0.1	0.1-0.2	▽
Sindirtilik	Yataylama	120-250	±0.3	±0.15	±0.15	0.15-0.3	▽
		250-500	±0.4	±0.2	±0.2	0.2-0.4	▽
			±0.5	±0.25	±0.25	0.25-0.5	▽
			±0.6	±0.3	±0.3	0.3-0.6	▽
			±0.8	±0.4	±0.4	0.4-0.8	▽
			±1.0	±0.5	±0.5	0.5-1.0	▽
			±1.2	±0.6	±0.6	0.6-1.2	▽
			±1.5	±0.75	±0.75	0.75-1.5	▽
			±2.0	±1.0	±1.0	1.0-2.0	▽
			±2.5	±1.25	±1.25	1.25-2.5	▽
			±3.0	±1.5	±1.5	1.5-3.0	▽
			±4.0	±2.0	±2.0	2.0-4.0	▽
			±5.0	±2.5	±2.5	2.5-5.0	▽
			±6.0	±3.0	±3.0	3.0-6.0	▽
			±8.0	±4.0	±4.0	4.0-8.0	▽
			±10.0	±5.0	±5.0	5.0-10.0	▽
			±12.0	±6.0	±6.0	6.0-12.0	▽
			±15.0	±7.5	±7.5	7.5-15.0	▽
			±20.0	±10.0	±10.0	10.0-20.0	▽
			±25.0	±12.5	±12.5	12.5-25.0	▽
			±30.0	±15.0	±15.0	15.0-30.0	▽
			±40.0	±20.0	±20.0	20.0-40.0	▽
			±50.0	±25.0	±25.0	25.0-50.0	▽
			±60.0	±30.0	±30.0	30.0-60.0	▽
			±80.0	±40.0	±40.0	40.0-80.0	▽
			±100.0	±50.0	±50.0	50.0-100.0	▽
			±120.0	±60.0	±60.0	60.0-120.0	▽
			±150.0	±75.0	±75.0	75.0-150.0	▽
			±200.0	±100.0	±100.0	100.0-200.0	▽
			±250.0	±125.0	±125.0	125.0-250.0	▽
			±300.0	±150.0	±150.0	150.0-300.0	▽
			±400.0	±200.0	±200.0	200.0-400.0	▽
			±500.0	±250.0	±250.0	250.0-500.0	▽
			±600.0	±300.0	±300.0	300.0-600.0	▽
			±800.0	±400.0	±400.0	400.0-800.0	▽
			±1000.0	±500.0	±500.0	500.0-1000.0	▽
			±1200.0	±600.0	±600.0	600.0-1200.0	▽
			±1500.0	±750.0	±750.0	750.0-1500.0	▽
			±2000.0	±1000.0	±1000.0	1000.0-2000.0	▽
			±2500.0	±1250.0	±1250.0	1250.0-2500.0	▽
			±3000.0	±1500.0	±1500.0	1500.0-3000.0	▽
			±4000.0	±2000.0	±2000.0	2000.0-4000.0	▽
			±5000.0	±2500.0	±2500.0	2500.0-5000.0	▽
			±6000.0	±3000.0	±3000.0	3000.0-6000.0	▽
			±8000.0	±4000.0	±4000.0	4000.0-8000.0	▽
			±10000.0	±5000.0	±5000.0	5000.0-10000.0	▽